

Work Order ID 82751

April-05-12 12:59:10 PM

82751

Page 1

Item ID: D3535-33

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Wearshoe

Stop

NS2

Start Date: 05/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/05 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3535 | Rev B | | | | | | | | |

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3535 Dwg Rev: B Prog Rev: B 2-
Deburr if necessary

304 0.040.

(12)

12-4-11

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

(12)

12-4-11

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

8/26/12

(12)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 82751

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Page 2

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Setup Start

NS1

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Item Name: Wearshoe

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NS2

Start Date: 05/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| *130* | NC BRAKE | | | | | | | | |
| Brake NC | Memo | 0.00 | | | | 12 | | | |
| Brake NC | 1-Form on Brake as per Dwg D3535 using Jigs DT8261 and DT8326. 2-Identify as D3535-33. | | | | | | | | |
| 140 | | 0.00 | | | | | | | |
| *140* | QC5- Inspect part completeness to step on W/O | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 150 | | 0.00 | | | | | | | |
| *150* | Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 | | | | | | | | |
| Powdercoat | Memo | 0.00 | | | | | | | |
| Powder Coating | START TIME: 11:45 | | | | | | | | |
| | FINISH TIME: 12:15 | | | | | | | | |

SB 12/04/20

SB 12/04/20

(12)

M-1

12/04/23

12x

32001

12:15

M 117338

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Work Order ID 82751

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Page 3

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N900040100

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Revision ID:

Item Name: Wearshoe

Stop ***NS2***

Start Date: 05/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 170 | Identify as per dwg & Stock Location: <u>F-P1</u> | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 180 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12x ✓ 12/04/23

12x ✓ 12/04/23

12/14/23 ✓

12-07-23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

April-05-12 12:59:14 PM

Page 1

Work Order ID: 82751

82751

Parent Item: D3535-33

D3535-33

Parent Item Name: Wearshoe

Start Date: 05/04/2012

Required Date: 20/04/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-02-15 JLM
IPP Rev:B As per Rev B 07-08-31 JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304S20GA | | Purchased | No | | | 100 | sf | 179.5887 | 0.6445 | 8.141053 | | | |

M304S20GA

**

304/316 .040 Sheet

| Location | Loc Qty | Loc Code |
|----------|----------|----------|
| 001 | 79.5722 | |
| 121192 | 79.5722 | |
| MAT020 | 100.0165 | |
| 117933 | 27.3442 | |
| 118400 | 6.3723 | |
| 118964 | 36.5 | |
| 119346 | 29.8 | |

121192

ml/Jm
12-4-11

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

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|-----------------------|--------|--------------|----------|
| DART AEROSPACE LTD | | Work Order: | 82751 |
| Description: Wearshoe | | Part Number: | D3535-33 |
| Inspection Dwg: D3535 | Rev: B | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|------------------|
| Ø0.188 | +0.005/-0.001 | 0.192 | ✓ | | Vern | HB-02 |
| 0.300 | +/-0.010 | 0.301 | ✓ | | Vern | HB-02 |
| 0.300 | +/-0.010 | 0.306 | ✓ | | Vern | HB-02 |
| 1.885 | +/-0.010 | 1.893 | ✓ | | Vern | HB-02 |
| 2.000 | +/-0.010 | 1.993 | ✓ | | Vern | HB-02 |
| 6.000 | +/-0.010 | 5.996 | ✓ | | Vern | HB-02 |
| 9.500 | +/-0.010 | 9.503 | ✓ | | Vern | HB-02 Prod wj-02 |
| 15.250 | +/-0.010 | 15.250 | ✓ | | MIT | HB-01 |
| 21.000 | +/-0.010 | 21.000 | ✓ | | MIT | HB-01 |
| 24.500 | +/-0.010 | 24.500 | ✓ | | MIT | HB-01 |
| 6.00 | +/-0.030 | 5.952 | ✓ | | Vern | HB-02 |
| 6.75 | +/-0.030 | 6.747 | ✓ | | Vern | HB-02 |
| 13.50 | +/-0.030 | 13.50 | ✓ | | MIT | HB-01 |
| 0.040 | +/-0.010 | 0.045 | ✓ | | Vern | HB-02 |
| | | | | | | |
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|------------------------|----------------------|---------------------|-----|
| Measured by: <i>SM</i> | Audited by: <i>S</i> | Prototype Approval: | N/A |
| Date: 12-4-11 | Date: 12/4/12 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 09.10.16 | New Issue | KJ | <i>[Signature]</i> |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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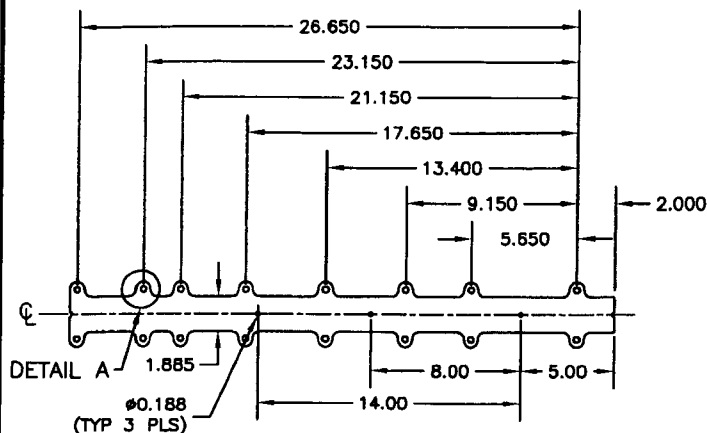
NOTE: Date & initial all entries

DART

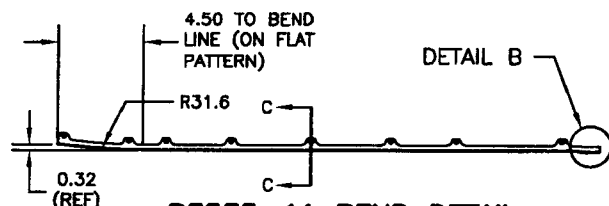
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07.04.24

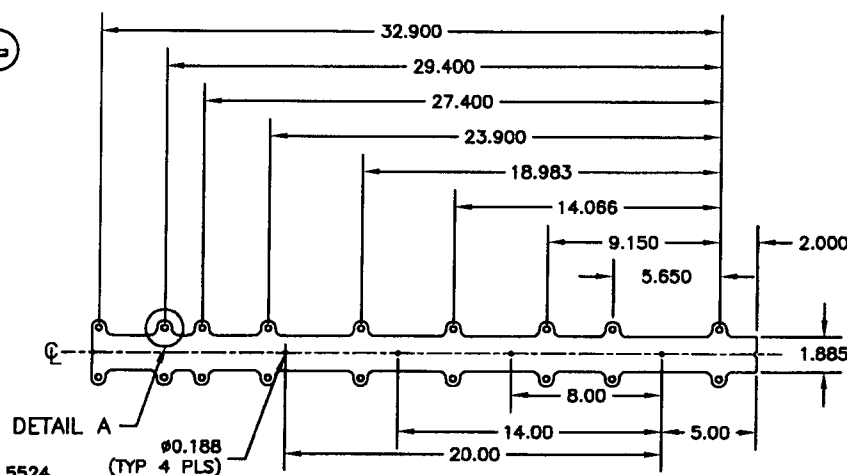
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 82751 *MLJ*
12/04/05



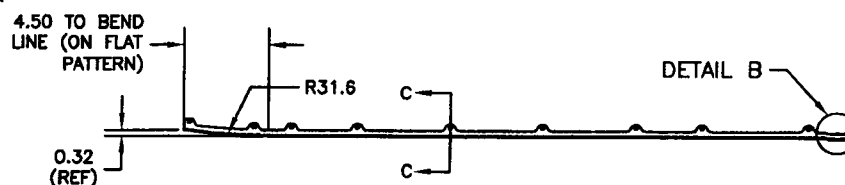
D3535-11F FLAT PATTERN



D3535-11 BEND DETAIL



D3535-13F FLAT PATTERN



D3535-13 BEND DETAIL

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

| DESIGN | DRAWN BY | DART AEROSPACE USA, INC. |
|--------------------|--------------------|---------------------------------|
| CB | PH | PORT HADLOCK, WA |
| CHECKED | APPROVED | DRAWING NO. |
| <i>[Signature]</i> | <i>[Signature]</i> | D3535 |
| DATE | TITLE | REV. B |
| 07.04.17 | WEARSHOE | SHEET 1 OF 7 |
| A | 06.10.25 | NEW ISSUE |
| B | 07.04.17 | MOVE TAB OUTBOARD, ADD AMS SPEC |
| | | SCALE 1:10 |

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NOTE: Date & initial all entries

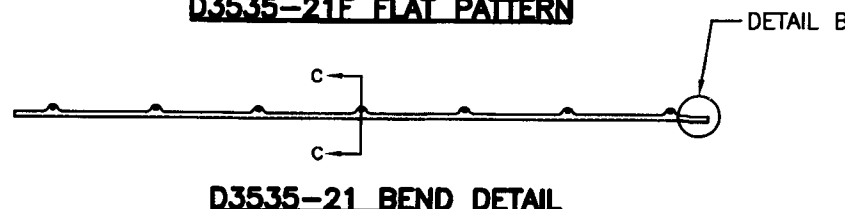
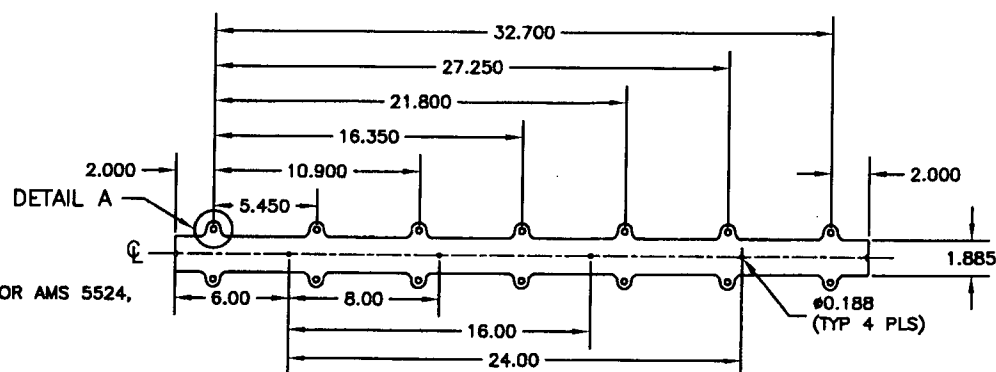
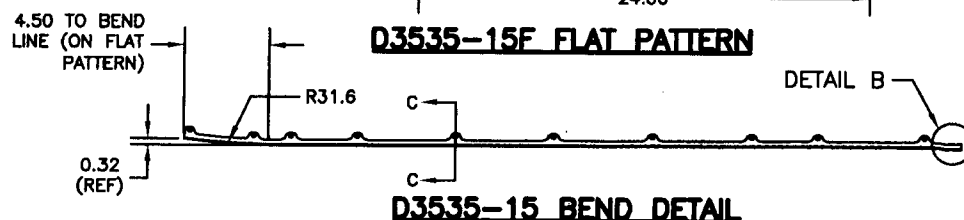
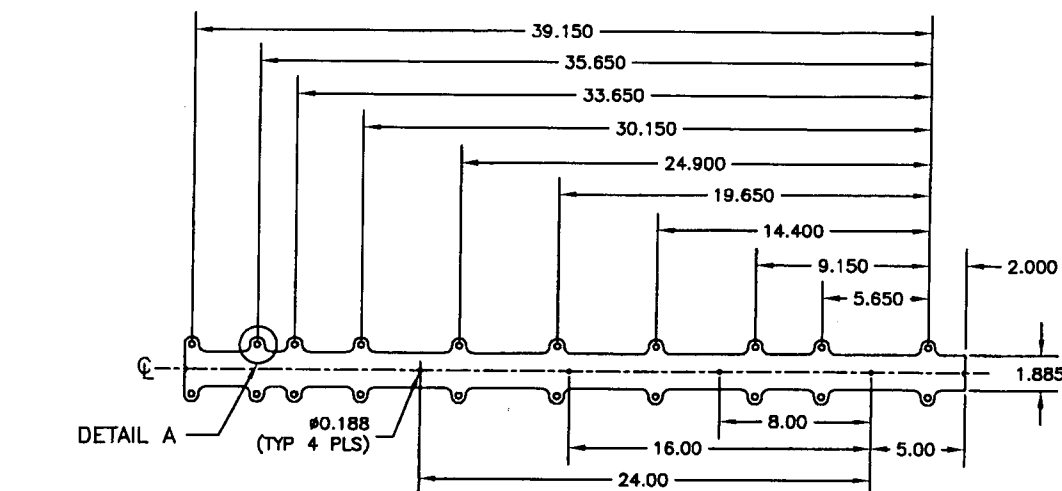
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07.04.24

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|---------|----------|----------|-------|--------------------------|
| DESIGN | CB | DRAWN BY | PH | DART AEROSPACE USA, INC. |
| CHECKED | | APPROVED | | PORT HADLOCK, WA |
| DATE | 07.04.17 | TITLE | D3535 | REV. B |
| | | WEARSHOE | | SHEET 2 OF 7 |
| | | SCALE | 1:10 | |



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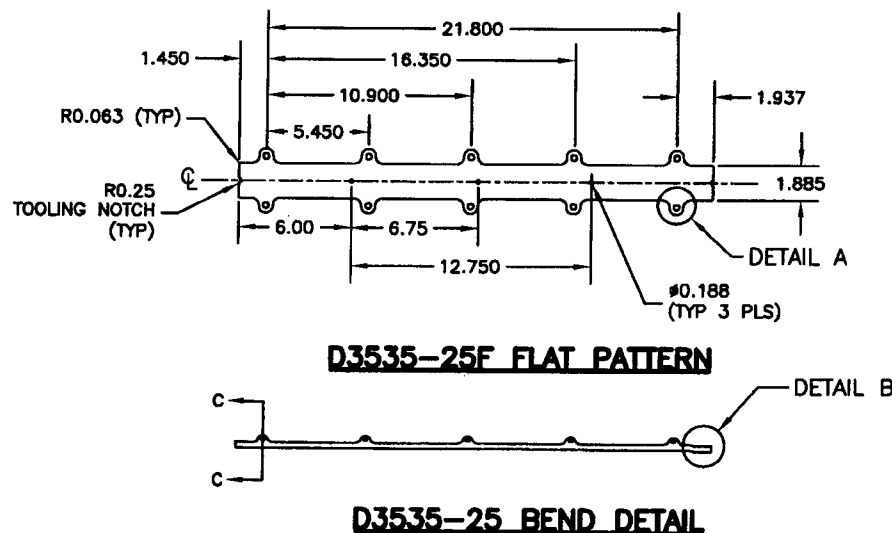
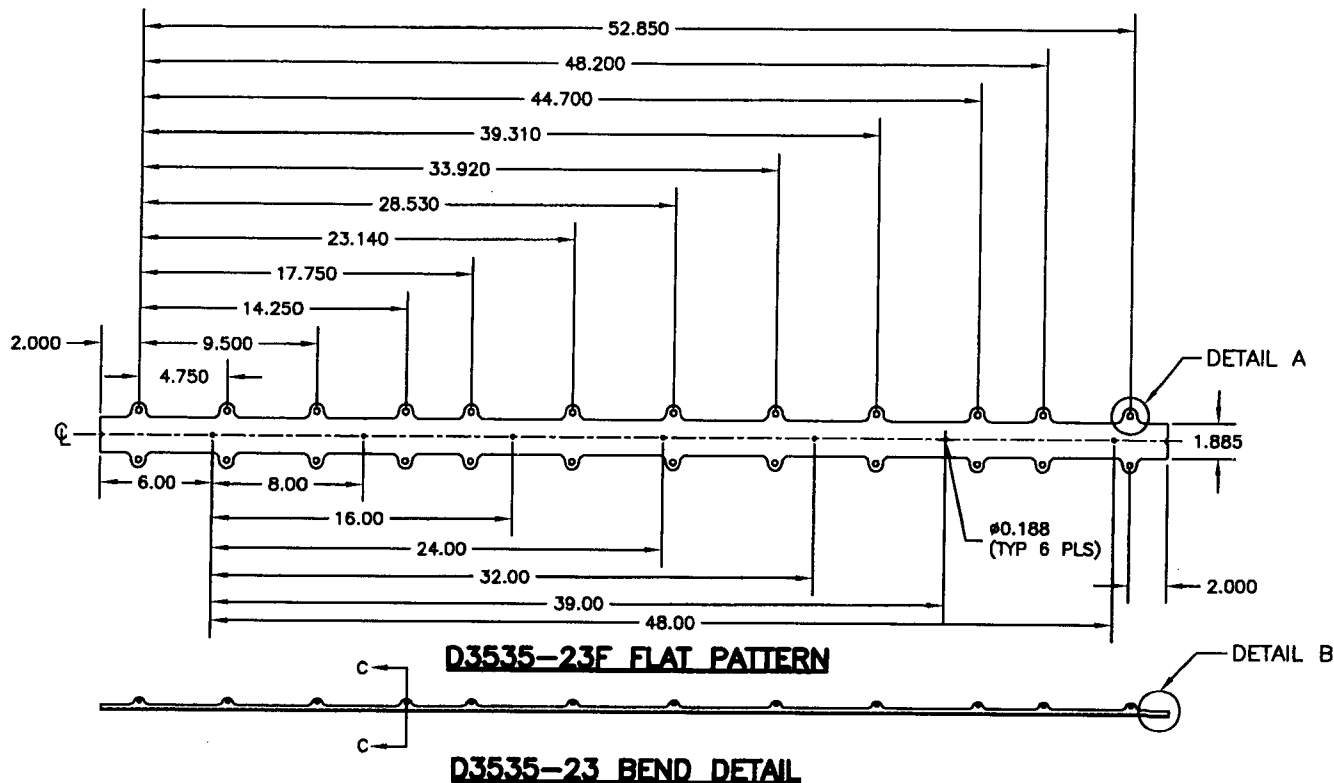
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| DESIGN | CB | DRAWN BY | ah | DART AEROSPACE USA, INC. |
| CHECKED | | APPROVED | | PORT HADLOCK, WA |
| DATE | 07.04.17 | TITLE | D3535 | REV. B |
| | | | | SHEET 3 OF 7 |
| | | | | SCALE |
| | | | | 1:10 |



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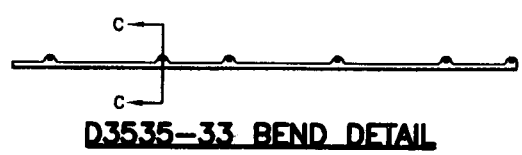
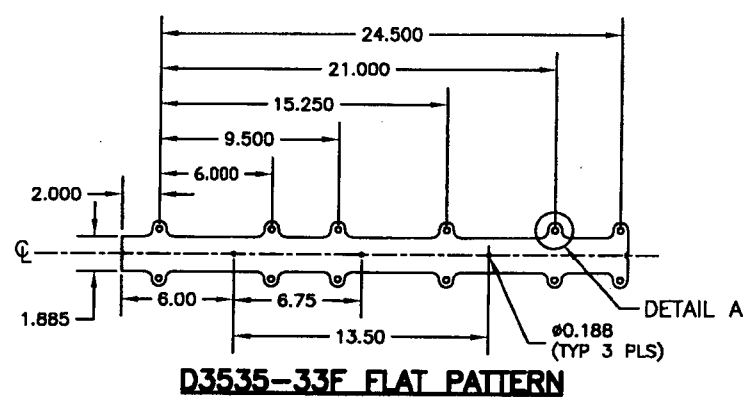
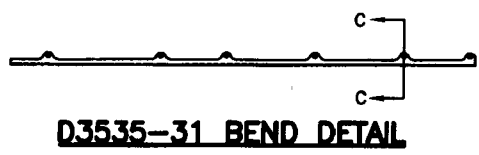
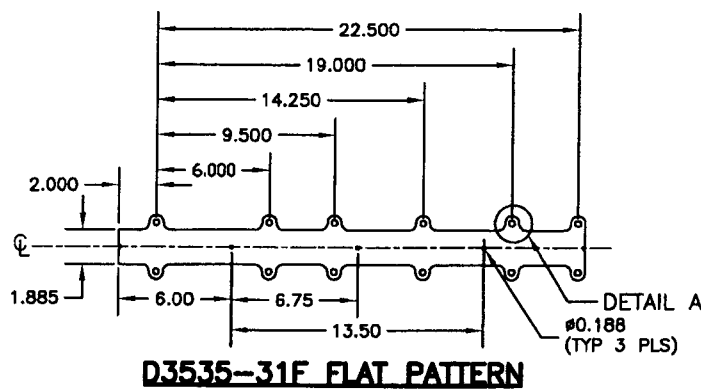
NOTE: Date & initial all entries

82757

DART

RELEASED
07.04.24

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|-------------------------------|--------------------------------|---|
| DESIGN CB | DRAWN BY AM | DART AEROSPACE USA, INC. PORT HADLOCK, WA |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3535 |
| DATE 07.04.17 | TITLE WEARSHOE | REV. B SHEET 4 OF 7 |
| | SCALE 1:10 | |



NOTES

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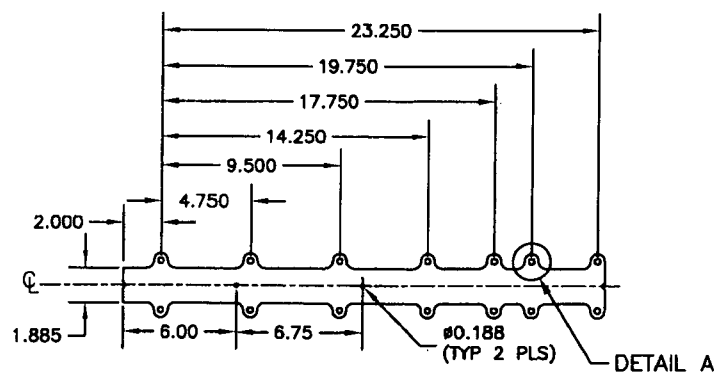
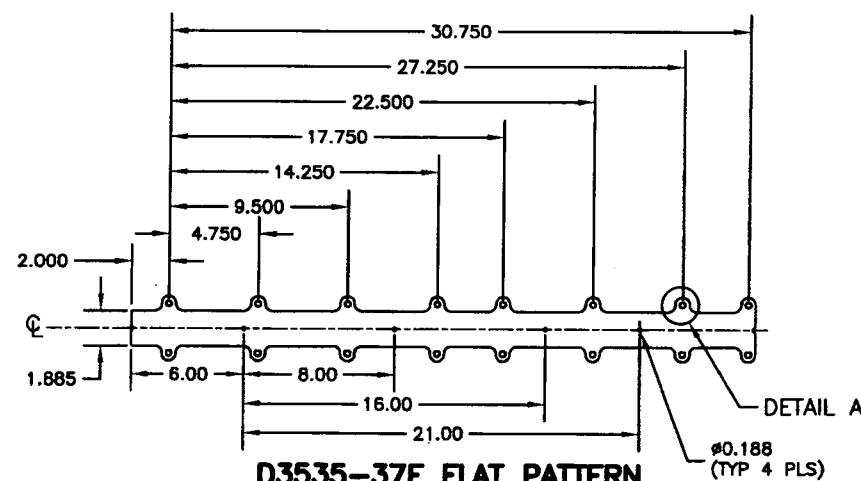
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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DARTRELEASED
07.04.17**D3535-35F FLAT PATTERN****D3535-35 BEND DETAIL****D3535-37F FLAT PATTERN****D3535-37 BEND DETAIL****NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK)
(REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

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|---------|----------|----------|----------|--------------------------|
| DESIGN | CB | DRAWN BY | PH | DART AEROSPACE USA, INC. |
| CHECKED | | APPROVED | | PORT HADLOCK, WA |
| DATE | 07.04.17 | TITLE | D3535 | REVISION |
| | | | WEARSHOE | SHEET 5 OF 7 |
| | | | | SCALE |
| | | | | 1:10 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

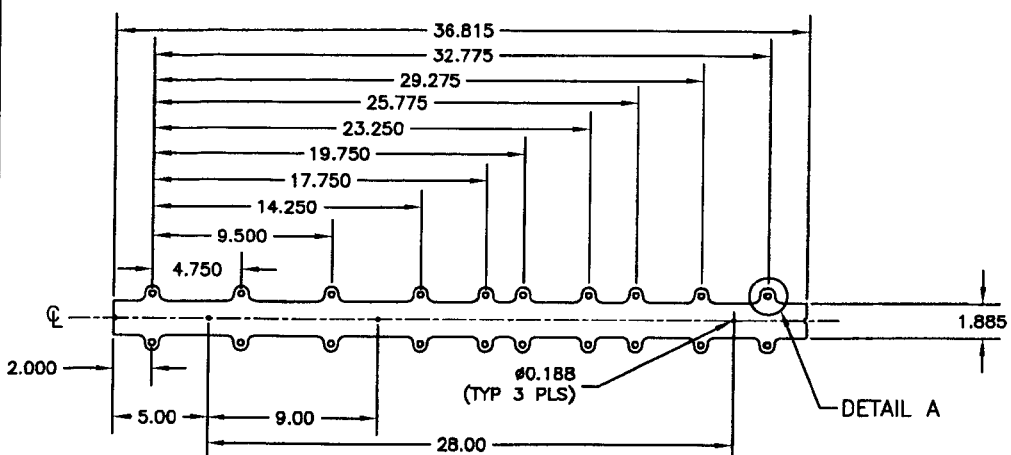
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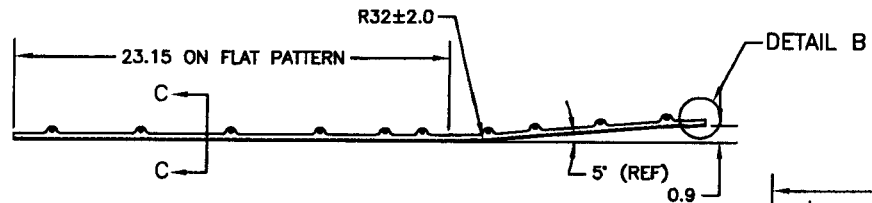
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07.04.14

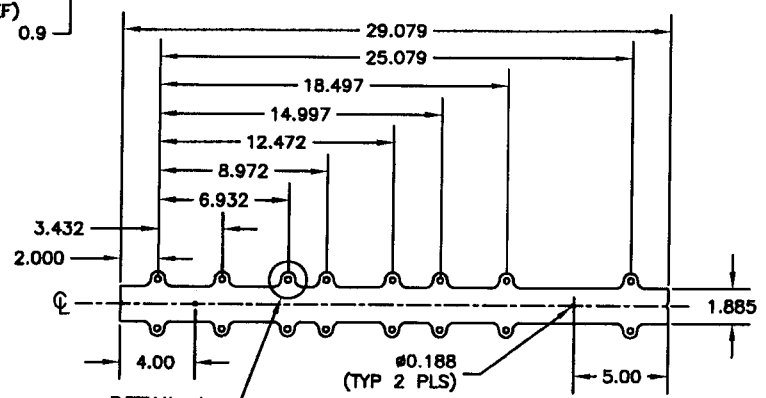
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| DESIGN | CB | DRAWN BY | PH | DART AEROSPACE USA, INC. |
| CHECKED | | APPROVED | | PORT HADLOCK, WA |
| DATE | 07.04.17 | DRAWING NO. | D3535 | REV. B |
| TITLE | WEARSHOE | SHEET 6 OF 7 | | |
| SCALE | 1:10 | | | |



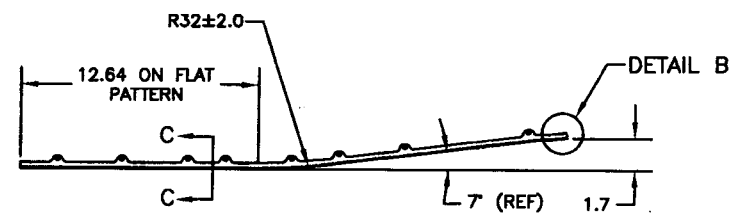
D3535-39F FLAT PATTERN



D3535-39 BEND DETAIL



D3535-41F FLAT PATTERN



D3535-41 BEND DETAIL

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK)
(REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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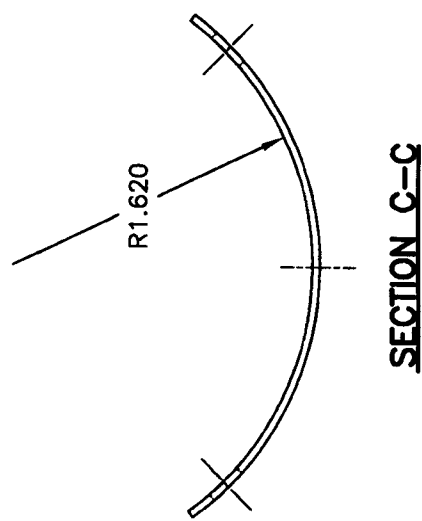
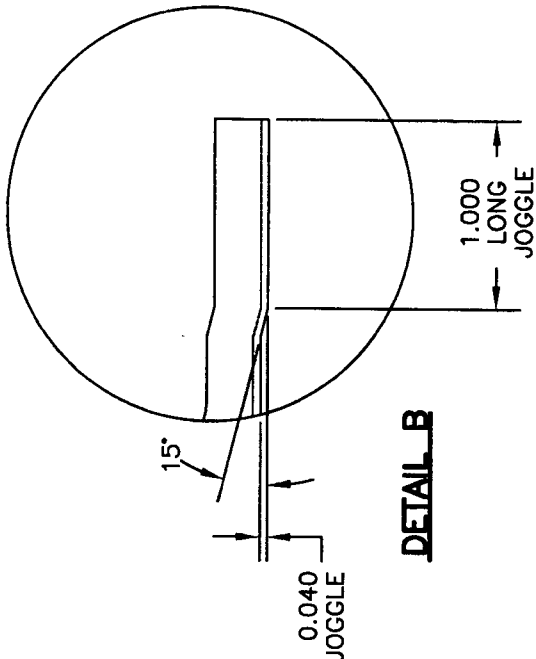
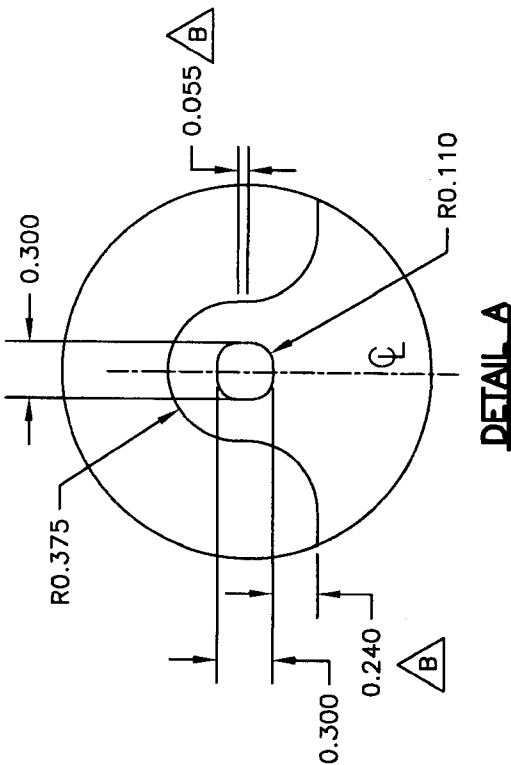
NOTE: Date & initial all entries

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|---------------------|-----------------------|--|------------------------|
| DESIGN CB | DRAWN BY PH | DART AEROSPACE USA, INC. PORT HADLOCK, WA | |
| CHECKED | APPROVED | DRAWING NO. D3535 | REV. B SHEET 7 OF 7 |
| DATE 07.04.17 | | TITLE WEARSHOE | SCALE 1:1 |

RELEASED
07.04.24



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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries